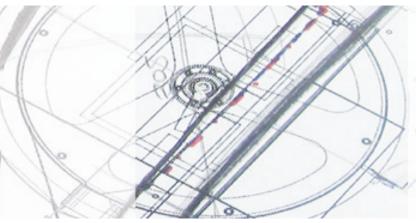
# **ROTARY SCREENS**







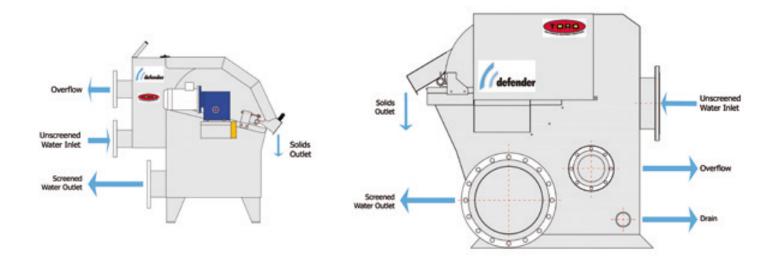


Defender® brand rotary screens: high performance filters for solid-liquid separation. Perfect for pretreatment of wastewater. Produced entirely by Toro Equipment SL.

TR Defender® 40 and 63 Ranges, with filtering capacity five times higher than a static screen.

TR Defender® HPS M and L Ranges, capable of handling four times more flow than conventional screens in its class.

## **Process Description**



### **Operation:**

Defender® Rotary Screens are pre-treatment polishing equipment in the process of removing solid-liquid waste through a filter drum formed by a grating or perforated mesh of different apertures depending on the type and amount of solids being treated.

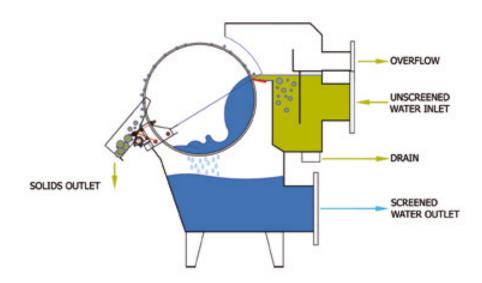
Their task is to remove the solids carried by the water in order to avoid obstructions and mechanical problems in the plant.

They are stand-alone units with self-cleaning systems and automatic drive operation.

In municipal water they frequently permit replacement of primary clarifiers, providing elimination of coarse sands and up to percentages of 30% of grease and effluent excess. The apertures used are from 0.50 to 0.15 mm.

### Simple operation:

- -The discharge to be treated enters through the flange located on the outside of the screen body, being uniformly distributed by the spillway and overflow over the drum filter.
- -The solids are retained on the drum surface while it rotates, the discharge entering through the mesh performs a self-cleaning function as it passes again through the bottom of the drum.
- -On passing through the external scraper, solids are detached from the mesh, and fall from the scraper thanks to gravity.



### **Equipment Parts:**

FILTER DRUM, made of stainless steel by the spiral winding of a triangular section on longitudinal ribs grating mesh or a drum perforated with different diameters. The base of said triangular mesh grating or diameter coincides with the external surface of the drum. This strong, rigid assembly retains the solids on the outer surface of a size greater than the opening used and prevents the formation of clusters inside.

FILTER BODY, in which the drum filter is fixed at its front by bearings. At the rear it has an unscreened water receiving tank that distributes it in laminar flow.

CLEANING SCRAPER, which removes the solids deposited on the surface of the filter drum.

DRIVE UNIT consists of a reduction-gear motor coupled directly on the filter drum shaft providing this with a rotational movement.

SCREENED WATER RESERVOIR, is situated below the filter body and collects the filtrate which is extracted through a flanged pipe.

CLEANING SYSTEM, located inside the filter drum, fitted with jets that project water under pressure on the inner face of the cylinder to achieve complete cleaning.



### **Characteristics**

# **Advantages and Applications:**

- Made of stainless steel type 304 or 316.
- Includes safety and splash-suppression lid as a standard feature in the 40 Range.
- Emergency stop and solenoid valve for cleaning.
- Internal cleaning system with jets.
- External cleaning system with scraper.
- The equipment is guaranteed against defects in materials and workmanship under normal use and maintenance.
- Toro Equipment provides commissioning and after sales service, contact us.
- Applicable to any wastewater pre-treatment:
- Trash collection.
- Foodstuff manufacture.
- Breweries and wine cellars.
- Meat processing.
- Canneries.
- Dairies/Creameries.
- Tanneries and textile industries.
- Municipal wastewater.
- Fish processing.High oil content applications.
- Washhouses.
- Bio-diesel production.

### Recommended © Not Recommended © Indifferent

GRATING MESH ▼ ▼	PERFORATED MESH Ø	SOLIDS					
(3)	☺	Scales - Gelatinous bodies					
⊜	©	Film, plastic					
<b>(a)</b>	©	Long fibres - e.g. hair, bristles					
9	(2)	Grease *					
9	©	MSS					
•	©	Sands					
8	©	Wool washing					

<sup>\*</sup> With pig waste clean mesh with water temperature <50°







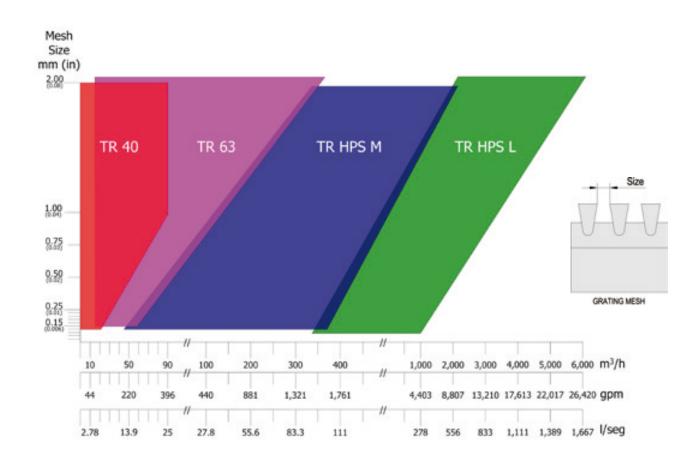




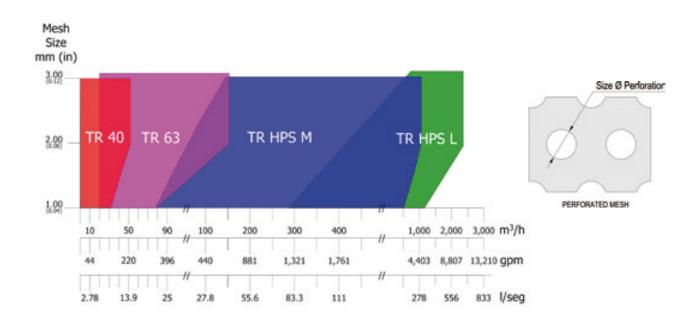


Perforated Mesh

# **Grating Mesh Screen:**

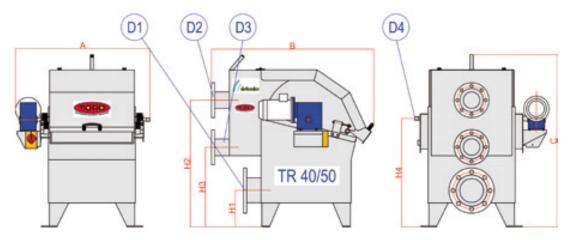


## **Perforated Mesh Screen:**



# **40 Range Rotary Screen Technical Specifications**





	40 Range - Technical Specifications, mm (in)													
Model	Drum	Drum	Power		ВС	•	Outlet		Overflow		Inlet		Cleaning	
Model	Diametre	Length	Kw / HP	А		D1	H1	D2	H2	D3	Н3	D4	H4	
TR 40/25	400 (15 <sub>3/4</sub> )	250 (9 <sub>7/8</sub> )	0.25 (0.33)	600 (23 5/8)	1,025 (40 <sub>3/8</sub> )	1,087 (42 <sub>3/4</sub> )	DN 100 ANSI 4"	209 (8 <sub>1/8</sub> )	DN 100 ANSI 4"	801 (31 <sub>1/2</sub> )	DN 100 ANSI 4"	507 (20)	1/2"	678 (26 <sub>3/4</sub> )
TR 40/50	400 (15 <sub>3/4</sub> )	500 (19 <sub>5/8</sub> )	0.25 (0.33)	850 (33 <sub>1/2</sub> )	1,025 (40 3/8)	1,087 (42 <sub>3/4</sub> )	DN 150 ANSI 6"	234 (9 <sub>1/8</sub> )	DN 100 ANSI 4"	801 (31 <sub>1/2</sub> )	DN 100 ANSI 4"	507 (20)	1/2"	678 (26 <sub>3/4</sub> )
TR 40/75	400 (15 <sub>3/4</sub> )	750 (29 <sub>1/2</sub> )	0.25 (0.33)	1,100 (43 <sub>1/4</sub> )	1,025 (40 3/8)	1,087 (42 <sub>3/4</sub> )	DN 200 ANSI 8"	Inferior	DN 100 ANSI 4"	801 (31 <sub>1/2</sub> )	DN 150 ANSI 6"	532 (21)	1/2"	678 (26 <sub>3/4</sub> )



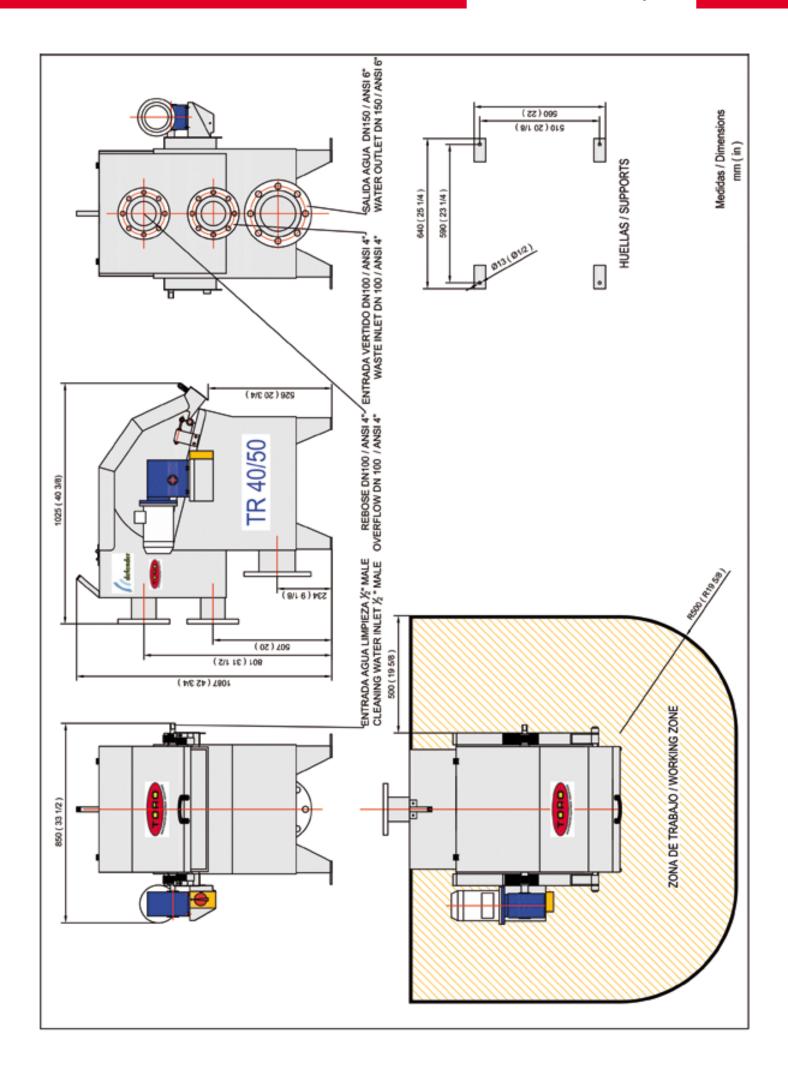




40 Range - Clean Water Peak Flows, m³/h (US gpm)												
Mesh Size		Gr	Perforated Mesh Ø, mm (in)									
Model	0.15	0.25	0.50	0.75	1.00	2.00	1.00	2.00	3.00			
	(0.006)	(0.01)	(0.02)	(0.03)	(0.04)	(0.08)	(0.04)	(0.08)	(0.12)			
TR 40/25	7	11	19	25	30	30	9	17	17			
	(30)	(47)	(83)	(110)	(132)	(132)	(38)	(74)	(74)			
TR 40/50	14	21	38	50	60	60	18	35	35			
	(61)	(94)	(165)	(220)	(264)	(264)	(78)	(153)	(153)			
TR 40/75	21	32	56	75	90	90	27	52	52			
	(91)	(141)	(248)	(331)	(397)	(397)	(118)	(231)	(231)			

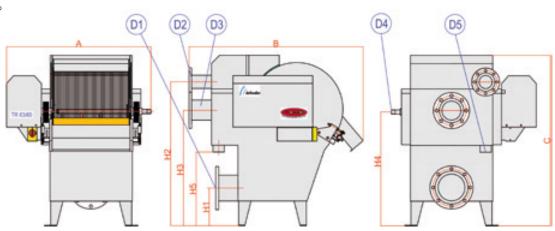
#### NOTES

- Flows specified for clean water. A reduction should be applied according to the type and amount of solids removed. Consult our technical department.
- The dimensions and technical specifications may vary slightly due to normal product development by the engineering department of Toro Equipment SL
- ullet Special mesh size of 1.5 mm, 2.5 mm and 3 mm are available on request. Ask for prices and delivery times.
- $\bullet$  Request specifications sheet when ordering.
- $\bullet$  You can find more specific figures in our website,  ${\bf www.toroequipment.com}$



# **63 Range Rotary Screen Technical Specifications**





	63 Range - Technical Specifications, mm (in)															
Model	Drum	Drum	Power	Α	В	C	Outlet		Overflow		Inle	et	Cleaning		Drain	
Model	Diametre	Length	Kw / HP	A	ь	J	D1	H1	D2	H2	D3	Н3	D4	H4	D5	H5
TR 63/60	630 (24 <sub>3/4)</sub>	600 (23 <sub>5/8</sub> )	0.55 (0.75)	1,140 (44 7/8)	1,375 (54 <sub>1/8</sub> )	1,345 (53)	DN 250 ANSI 10"	322 (12 5/8)	DN 100 ANSI 4"	1,135 (44 <sub>5/8</sub> )	DN 200 ANSI 8"	910 (35 <sub>7/8</sub> )	1"	903 (35 <sub>1/2</sub> )	3"	580 (22 <sub>7/8</sub> )
TR 63/90	630 (24 <sub>3/4</sub> )	900 (35 <sub>3/8</sub> )	0.55 (0.75)	1,440 (56 <sub>3/4</sub> )	1,375 (54 <sub>1/8</sub> )	1,345 (53)	DN 250 ANSI 10"	322 (12 5/8)	DN 100 ANSI 4"	1,135 (44 5/8)	DN 200 ANSI 8"	910 (35 <sub>7/8</sub> )	1"	903 (35 <sub>1/2</sub> )	3"	580 (22 <sub>7/8</sub> )
TR 63/120	630 (24 <sub>3/4</sub> )	1.200 (47 <sub>2/8</sub> )	0.75 (1.00)	1,740 (68 <sub>1/2</sub> )	1,375 (54 <sub>1/8</sub> )	1,345 (53)	DN 300 ANSI 12"	347 (13 5/8)	DN 100 ANSI 4"	1,135 (44 5/8)	DN 250 ANSI 10"	910 (35 <sub>7/8</sub> )	1"	903 (35 <sub>1/2</sub> )	3"	580 (22 <sub>7/8</sub> )
TR 63/150	630 (24 <sub>3/4</sub> )	1.500 (59)	0.75 (1.00)	2,040 (80 3/8)	1,375 (54 <sub>1/8</sub> )	1,345 (53)	DN 350 ANSI 14"	372 (14 5/8)	DN 100 ANSI 4"	1,135 (44 5/8)	DN 300 ANSI 12"	910 (35 <sub>7/8</sub> )	1"	903 (35 <sub>1/2</sub> )	3"	580 (22 <sub>7/8</sub> )

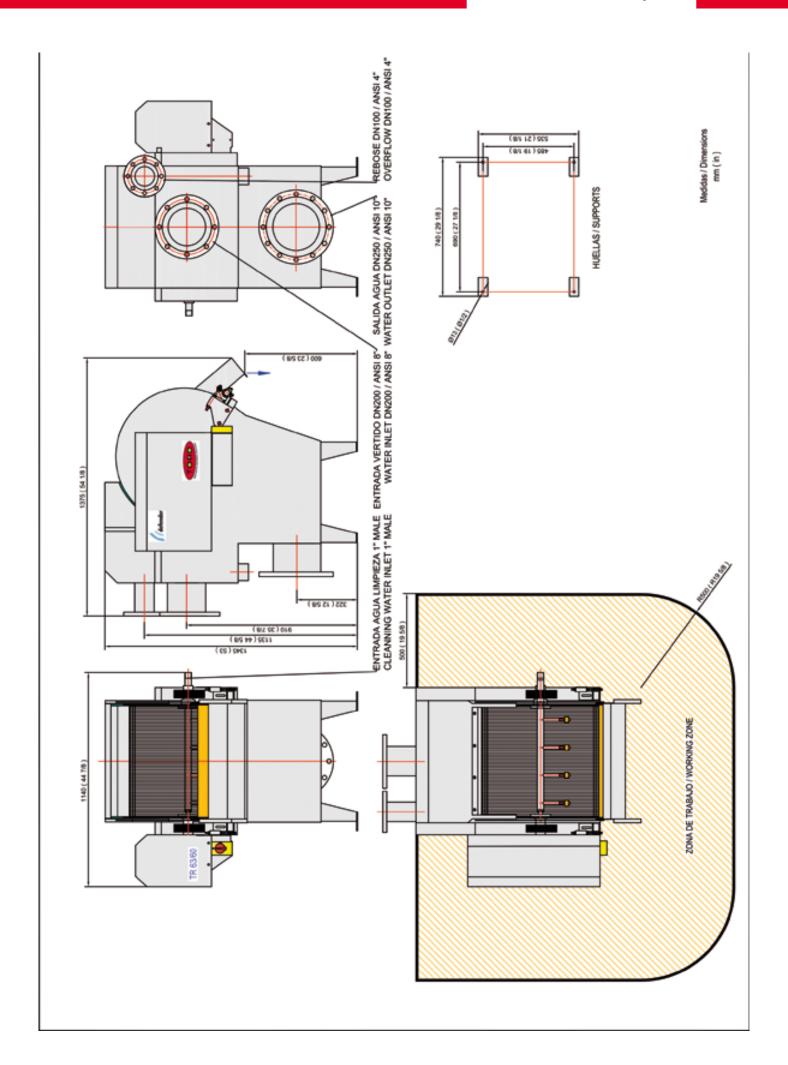




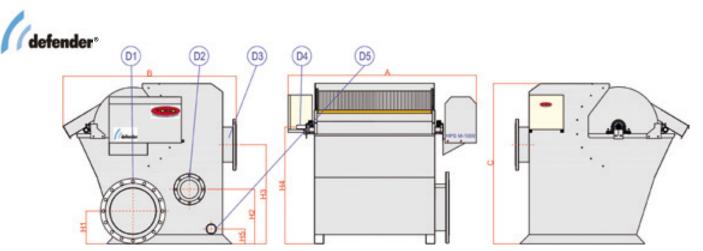
	63 Range - Clean Water Peak Flows, m³/h (US gpm)												
Mesh Size		Gra	ating Mesh	<b>▼ ▼</b> , mm (	in)		Perforated Mesh Ø, mm (in)						
Model	0.15	0.25	0.50	0.75	1.00	2.00	1.00	2.00	3.00				
	(0.006)	(0.01)	(0.02)	(0.03)	(0.04)	(0.08)	(0.04)	(0.08)	(0.12)				
TR 63/60	23	36	63	84	101	144	29	57	57				
	(101)	(159)	(278)	(370)	(444)	(635)	(129)	(252)	(252)				
TR 63/90	35	54	95	127	152	217	44	86	86				
	(152)	(239)	(419)	(558)	(670)	(957)	(194)	(380)	(380)				
TR 63/120	46	72	127	169	203	290	59	115	115				
	(203)	(319)	(558)	(744)	(892)	(1,276)	(259)	(507)	(507)				
TR 63/150	58	91	159	212	254	363	74	144	144				
	(254)	(400)	(699)	(932)	(1,118)	(1,598)	(324)	(635)	(635)				

### NOTES:

- Flows specified for clean water. A reduction should be applied according to the type and amount of solids removed. Consult our technical department.
- The dimensions and technical specifications may vary slightly due to normal product development by the engineering department of Toro Equipment SL
- ullet Special mesh size of 1.5 mm, 2.5 mm and 3 mm are available on request. Ask for prices and delivery times.
- Request specifications sheet when ordering.
- $\bullet$  You can find more specific figures in our website,  ${\bf www.toroequipment.com}$



# M/L Range TR HPS Technical Specifications



	TR HPS - Technical Specifications, mm (in)															
Model	Drum		В	С	Outle	Outlet		Overflow		et	Cleaning		D	rain		
Model	Diametre	Length	Kw / HP	A	Ь	ر	D1	H1	D2	H2	D3	H3	D4	H4	D5	H5
M-500	630 (24 <sub>3/4</sub> )	500 (19 5/8)	0.55 (0.75)	1,140 (44 <sub>7/8</sub> )	1,540 (60 5/8)	1,395 (54 <sub>7/8</sub> )	DN 350 ANSI 14"	259 (10 <sub>1/4</sub> )	DN 150 ANSI 6"	474 (18 5/8)	DN 250 ANSI 10"	838 (32)	1"	1,015 (40)	3"	129 (5 <sub>1/8</sub> )
M-1000	630 (24 <sub>3/4</sub> )	1,000 (39 <sub>3/8</sub> )	0.55 (0.75)	1,640 (64 <sub>5/8</sub> )	1,540 (60 5/8)	1,395 (54 <sub>7/8</sub> )	DN 400 ANSI 16"	285 (11 <sub>1/4</sub> )	DN 150 ANSI 6"	474 (18 5/8)	DN 300 ANSI 12"	862 (33 <sub>7/8</sub> )	1"	1,015 (40)	3"	129 (5 <sub>1/8</sub> )
M-1500	630 (24 <sub>3/4</sub> )	1,500 (59)	0.75 (1.00)	2,140 (84 <sub>1/4</sub> )	1,540 (60 5/8)	1,395 (54 <sub>7/8</sub> )	2x DN 400 2x ANSI 16"	285 (11 <sub>1/4</sub> )	DN 150 ANSI 6"	474 (18 5/8)	2x DN 300 2x ANSI 12"	862 (33 <sub>7/8</sub> )	1"	1,015 (40)	3"	129 (5 <sub>1/8</sub> )
L-1500	914 (36)	1,500 (59)	0.75 (1.00)	2,150 (84 <sub>5/8</sub> )	2,420 (95 <sub>1/4</sub> )	1,996 (78 5/8)	2x DN 400 2x ANSI 16"	305 (12)	DN 200 ANSI 8"	680 (26 <sub>3/4</sub> )	2x DN 400 2x ANSI 16"	1,179 (46 <sub>3/8</sub> )	1"	1,452 (57 <sub>1/8</sub> )	3"	154 (6 <sub>1/4</sub> )
L-2000	914 (36)	2,000 (78 <sub>3/4</sub> )	0.75 (1.00)	2,650 (104 <sub>3/8</sub> )	2,420 (95 <sub>1/4</sub> )	1,996 (78 5/8)	2x DN 500 2x ANSI 20"	355 (14)	DN 300 ANSI 12"	680 (26 <sub>3/4</sub> )	2x DN 500 2x ANSI 20"	1,229 (48 <sub>1/4</sub> )	1"	1,452 (57 <sub>1/8</sub> )	3"	154 (6 <sub>1/4</sub> )

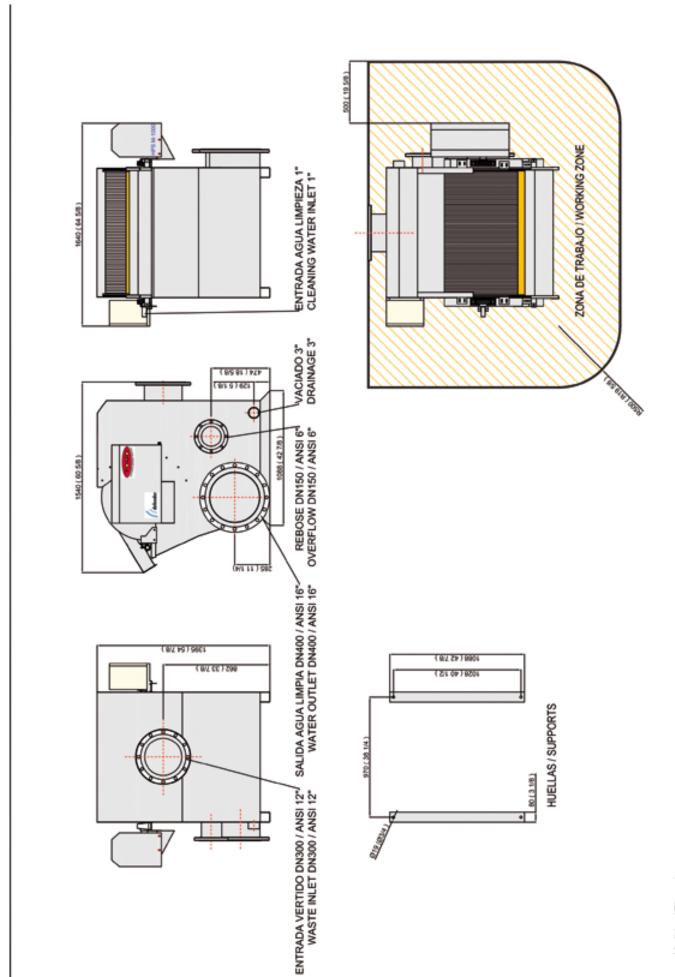




TR HPS - Clean Water Peak Flows, m³/h (US gpm)												
Mesh Size		Gra	ating Mesh	<b>▼ ▼</b> , mm (	in)		Perforated Mesh Ø, mm (in)					
Model	0.15	0.25	0.50	0.75	1.00	2.00	1.00	2.00	3.00			
	(0.006)	(0.01)	(0.02)	(0.03)	(0.04)	(0.08)	(0.04)	(0.08)	(0.12)			
M-500	133	208	365	486	584	834	170	332	332			
	(584)	(918)	(1,606)	(2,141)	(2,569)	(3,670)	(749)	(1,462)	(1,462)			
M-1000	269	423	740	987	1,184	1,691	344	671	671			
	(1,185)	(1,861)	(3,258)	(4,343)	(5,212)	(7,446)	(1,512)	(2,955)	(2,955)			
M-1500	405	637	1,115	1,487	1,784	2,549	518	1,011	1,011			
	(1,785)	(2,805)	(4,910)	(6,546)	(7,855)	(11,222)	(2,280)	(4,453)	(4,453)			
L-1500	699	1,099	1,923	2,564	3,077	4,395	893	1,744	1,744			
	(3,079)	(4,838)	(8,466)	(11,288)	(13,546)	(19,351)	(3,932)	(7,679)	(7,679)			
L-2000	934	1,468	2,570	3,426	4,112	5,874	1,193	2,331	2,331			
	(4,114)	(6,466)	(11,315)	(15,086)	(18,104)	(25,862)	(5,254)	(10,263)	(10,263)			

#### NOTES

- Flows specified for clean water. A reduction should be applied according to the type and amount of solids removed. Consult our technical department.
- $\bullet$  Minimum flow: 60% of rated flow. MSS design concentration 10,000 mg/l.
- The dimensions and technical specifications may vary slightly due to normal product development by the engineering department of Toro Equipment SL
- Special mesh size of 1.5 mm, 2.5 mm and 3 mm are available on request. Ask for prices and delivery times.
- $\bullet$  Request specifications sheet when ordering.
- $\bullet$  You can find more specific figures in our website,  ${\bf www.toroequipment.com}$



Medidas / Dimensions mm ( in )

# **Equipment**

# **Equipment:**

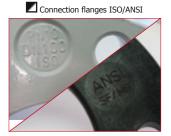
Standard



Optional



		R	TR	HPS			
BODY:	40	63	M	L			
Material AISI-304		,	4				
Material AISI-316							
Connection flanges ISO/ANSI		,	-				
Screw couplings				-			
Protective cover				-			
Protective lid clamping bracket				-			
Side shields			4				
Double/triple inlet flange	-						
Overflow chamber			4				
Drain in inlet chamber 2 "							
Motor housing							
Flow entry baffle							
Solids scraper adjustment			4	•			
Lifting eyebolts			4				
Anchoring legs							
Blast finish 125-250 µm Microspheres B60							
CLEANING SYSTEM:							
Solids scraper							
Cleaning Kit (Solenoid valve, cleaning jets, manual cut-off valve)			4				
DRUM FILTER:	1						
Material AISI-304			4				
Material AISI-316							
Grating mesh	<b>⊿</b> /□						
Perforated mesh			/ <b>□</b>				
DOCUMENTATION:			1				
User manuals in specific language							
ISO standard documentation		L					





Anchoring legs



Documentation

Documentation

UKAS

OUT

OUT

OUT

- To achieve high quality products and services, Toro Equipment has developed and implemented a Quality Management System in accordance with the UNE-EN-ISO 9001 standard, adapted to company needs and adopting continuous improvement methodology to attain business excellence.
- The system is based on continuous monitoring of all activities undertaken in the company:
  - -Design
  - -Manufacture
  - -After sales service

#### NOTES:

- $\bullet$  Optional equipment may carry an additional cost on the product. Consult our technical department.
- The standard and optional equipment may vary slightly due to normal product development by the engineering department of Toro Equipment SL
- When ordering ask about your equipment specifications.
- You can find more specific figures in our website, www.toroequipment.com

### **Equipment:**

Standard



Optional



- **CERTIFICATES:** 40 EC certificate Certificate of origin Factory test certificate Quality certificate Materials certificate Welding certificate Specific hydraulic certificate **ELECTRIC PANEL:**
- ELECTRIC PANEL:

  Incorporation of electrical panel

  Start/Stop

  Automatic programming of cleaning system

  Lid safety limit switch protection

  Protective lid clamping bracket

  Emergency Stop
- Multi-voltage motor

  ATEX Motor

  Motor to NEMA standards CSA etc.
- Motor to NEMA standards, CSA, etc ... **ADDITIONAL ITEMS:** Automatic starting system (Start/Stop) **Emergency Stop** Packed in fumigated crate Shrink wrapping Containerisation Lifting structure Solids collection hopper AISI-304 Solids collection hopper AISI-316 Solids collection hopper AISI-GRP Defender® Screw Compactor Defender® Sand Separator

- The standard electric panel includes Start/Stop, limit switch to stop the drum when the protective lid is raised, securing support, emergency stop and automatic programming of the cleaning system.
- Start/Stop, start or stop the machine in the presence or absence of flow. Level sensing device that activates the machine when water for treatment is detected.
  - ☐ Solids collection hopper GPR



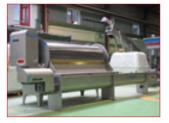
Solids collection hopper AISI



Packed in fumigated crate



Defender® Screw Compactor



### NOTES:

- Optional equipment may carry an additional cost on the product. Consult our technical department.
- The standard and optional equipment may vary slightly due to normal product development by the engineering department of Toro Equipment SL
- When ordering ask about your equipment specifications.
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## **Implementation**

# **Implementation:**

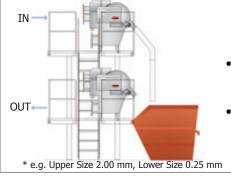
- HPS High Capacity Rotary Screens require a minimum flow for effective operation.
- Rotary Screens in the 40 and 63 Ranges work with any flow rate up to their maximum capacity.
- The screens deliver the solids by gravity through a hopper or compactor screw for which reason it is recommended to study the installation height of the equipment for discharge, collection and processing of such solids.



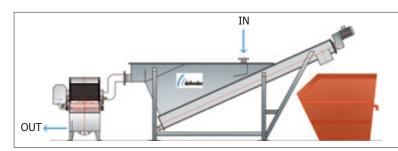
Series/Parallel Mounting



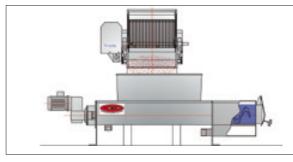
Mounting together with W-Tank settlement basin



- With large amount of solids present in the discharge, e.g. washing plastics, abattoirs, etc.
- Implementation of two Defender® Rotary Screens.



- In the event of a high sand content in the discharge,
   e.g. cleaning of fruit and vegetables, tuber plants, etc.
- Installation of a preceding Defender® Sand Separator.



- If the solids are bulky, install a Defender® Compactor Screw.
- To reduce running cost or excess moisture.

## **Compact and Pre-Assembled Plants:**

- On request, compact plants are containerised. Ask for information.
- Plants are also available pre-assembled on a structure.





## **Test Pilot and Test Factory:**

- Our laboratory test the water to determinate mesh size.
- The equipments are pre-assembled and tested in our factory.





## **Transport and Packaging:**

- On request:
- Transportation of equipment in treated wooden crates.
- Palletising and plastification of equipment.
- Containerisation.



## **Worldwide Presence**



Argentina
Belgium
Brazil
Bulgaria
Canada
Chile
Croatia
Egypt
Estonia
France
Germany
Greece
Holland
Hungary
India
Jordan
Latvia
Mexico
Morocco
Pakistan
Poland
Portugal
Romania
Russia
Saudi Arabia
Spain
Tunisia
UAE





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